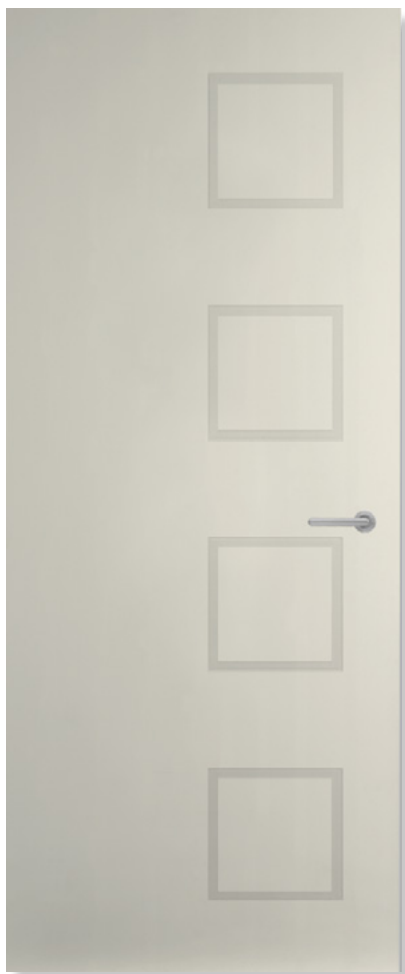
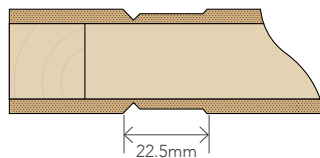


VRP4 Specification Sheet



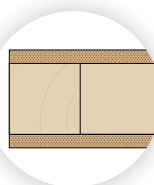
ROUTERED GROOVE DETAIL



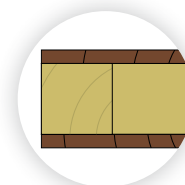
Door Weights - kg/m²

| | |
|---------------|------|
| Hollow | 10.5 |
| Polystyrene | 10.5 |
| Solid | 28.5 |
| Steel per L/M | 2.0 |

4.75MM MDF SKIN
(FOR INTERIOR USE)



4.75MM TEMPERED
HARDBOARD SKIN
(FOR SHELTERED
EXTERIOR USE)



VRP4 Grooving Dimensions (mm)

| | |
|----------------------|------------------------------------|
| Top Rail | 150mm |
| Bottom Rail | 150mm |
| Mid Rails (Per Rail) | Door Length Less 1400 Divided by 3 |
| Side Stile | 110mm |
| Grooved Panel Width | 275mm |
| Grooved Panel Height | 275mm |

| | Core Availability | | | Available Finishes | |
|-----------------|-------------------|-------------|-------|--------------------|---------------------------|
| | Hollow | Polystyrene | Solid | Un-Primed | U.V Primed |
| 1980 High | • | • | • | MTO | Ex-Stock (38mm H/C & S/C) |
| Up to 2400 High | • | • | • | MTO | Ex-Stock (38mm H/C & S/C) |
| 2700 High | • | • | • | MTO | MTO |
| Oversize | N/A | • | N/A | MTO | N/A |

Stile, Rail and Lockblock Configuration 1980 up to 2400 High Doors 410-910mm Wide

| | Rails | Stiles | Lockblocks |
|---------------------|----------|----------|----------------|
| Hollow (1980) | Ex 35mm | Ex 35mm | 400 x 70mm |
| Hollow (Up to 2400) | Ex 140mm | Ex 35mm | 800 x 70mm |
| Polystyrene | Ex 35mm | Ex 35mm | 400/800 x 70mm |
| Solid (Up to 2400) | Ex 140mm | Ex 35mm | N/A |
| 960mm Wide + | Ex 105mm | Ex 105mm | N/A |
| >2400mm High | Ex 105mm | Ex 105mm | N/A |

Skin and Thickness Options (MDF Skins)

| | 34.5mm | 37mm | 38mm | 39.5mm | 42mm |
|-------------|-------------|------------|-------------|-------------|------------|
| Hollow | N/A | N/A | 4.75mm Skin | 4.75mm Skin | 6.0mm Skin |
| Polystyrene | 4.75mm Skin | 6.0mm Skin | 4.75mm Skin | 4.75mm Skin | 6.0mm Skin |
| Solid | N/A | N/A | 4.75mm Skin | 4.75mm Skin | 6.0mm Skin |
| Oversize | N/A | 6.0mm Skin | N/A | N/A | 6.0mm Skin |

- All doors over 1210 wide supplied un-primed
- 'Oversize' is doors over 1210mm wide or 2700mm high

- All hollow and polystyrene doors have double lock blocks
- Stock doors are standard sizes between 410mm and 910mm wide

- Tempered hardboard faced doors available for sheltered exterior doors, 38mm, 39.5mm or 42mm options